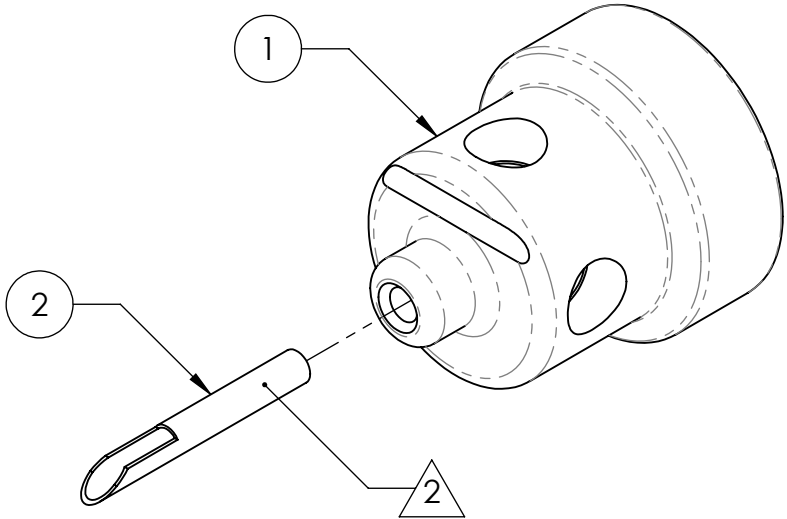
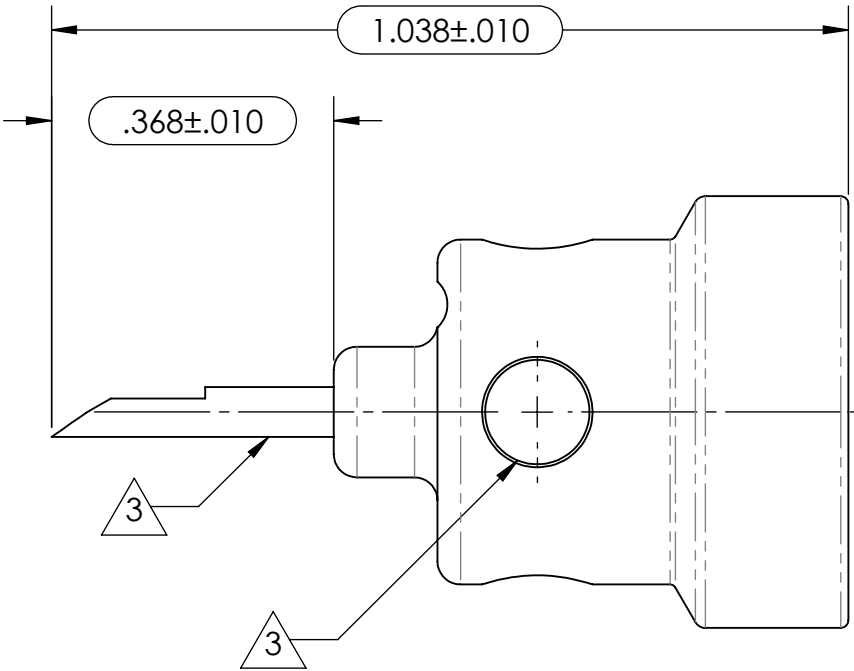
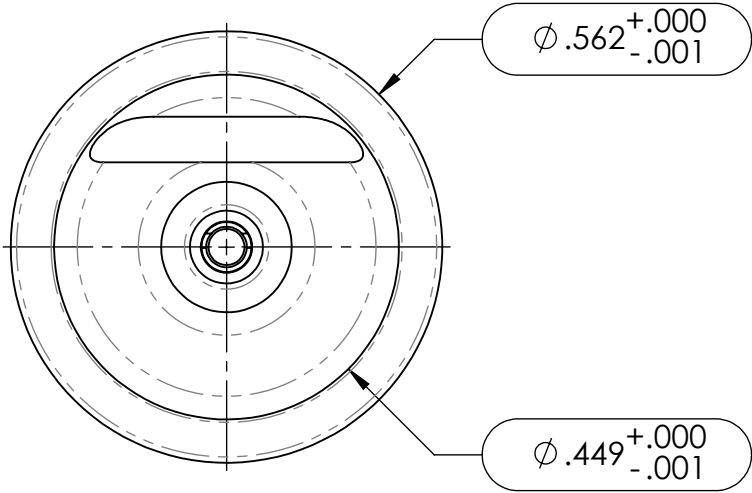


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
N/C	INITIAL RELEASE	04-24-2014	P. BRAVO
A	INCORPORATED ECN 05186	10-22-2015	P. BRAVO

NOTES:

1. IDENTIFY IAW MPP-120
2. APPLY ITW DEVCON 14200 SERIES EPOXY (OR SIMILAR) TO MATING SURFACES OF BAYONET F/N 2 AND BAYONET BODY F/N 1
3. ROTATIONAL ALIGNMENT OF BAYONET F/N 2 AND BAYONET BODY F/N 1 IS ARBITRARY; ACTUAL POSITION MAY VARY
4. UNLESS OTHERWISE NOTED DEBURR AND BREAK ALL SHARP EDGES
5. SHARPEN BAYONET TIP FOLLOWING ELLIPTICAL EDGE
6. MATERIAL: 303 SS IAW AMS-5640 OR ASTM A582
7. MATERIAL: 303 SS IAW AMS-5640 OR ASTM A582 OR 304 SS IAW ASTM A908
8. FINISH  $\sqrt{125}$  MAXIMUM UNLESS OTHERWISE SPECIFIED



650.7201

PROTOTYPE REVISIONS							
ZONE	REV	DESCRIPTION	DATE	APPROVED	CHANGE CODE	EFFECTIVITY	REVISED BY
	PA1-PA3	REFER TO PREVIOUS REVISIONS	08-28-2020	T. CROSS	MDI	NEXT ORDER	K. TAILOR
SHEET 2 A5-2 D3-2	PA4	REORGANIZED VIEWS FOR CLARITY DIMENSION WAS .480 IS .490-.495 MOVED 60.00°, R.008, R.015, R.030 3 PL TO VIEW ADDED .522, .563 REF, AND \phi .081+.004/-.001 THRU DIMENSION	01-28-2021	T. CROSS	MDI	NEXT ORDER	K. TAILOR

	1	2	650.7211	BAYONET		<div><div>7</div></div>	
	1	1	650.7210	BAYONET BODY		<div><div>6</div></div>	<div><div>8</div></div>
	X		650.7201	BAYONET ASSEMBLY			
	.7201	FIND NO.	PART NO.	DESCRIPTION		MAT'L	SPEC
QTY		PARTS LIST					
NEXT ASSY (S)		ORIGINAL DATE (MO-DA-YR)		<div><div><div><div><div></div></div><div>DART</div></div><div>AEROSPACE</div><div>APICAL INDUSTRIES, INC. dba DART AEROSPACE</div></div><div>3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300</div></div>			
650.5300		DRAWN BY	CHECKER				
		N.CAP	P. BRAVO				
		DRAWING APPROVAL					
		P. BRAVO					
		04-24-2014					
		CONTRACT No.		BAYONET ASSEMBLY			
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.010 3 PLACE DECIMALS ±.005 ANGLES ±.5°		SIZE	CAGE CODE	DWG. NO.	REV.
				B	07MZ6	650.7200	PA4
				SCALE NONE		SHEET 1 OF 3	

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A

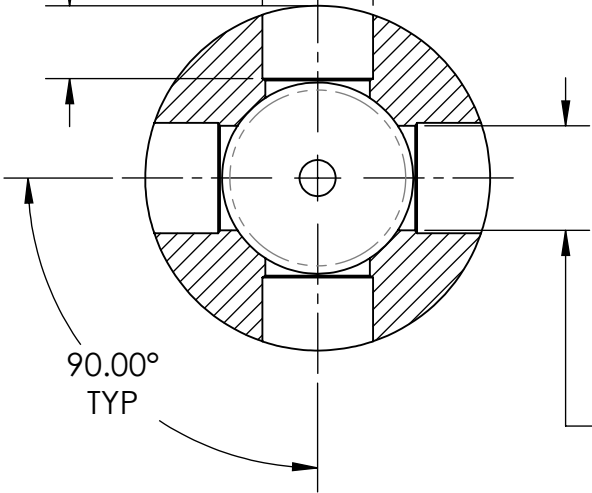
B

C

D

$.095 \pm .003$   
4 PL

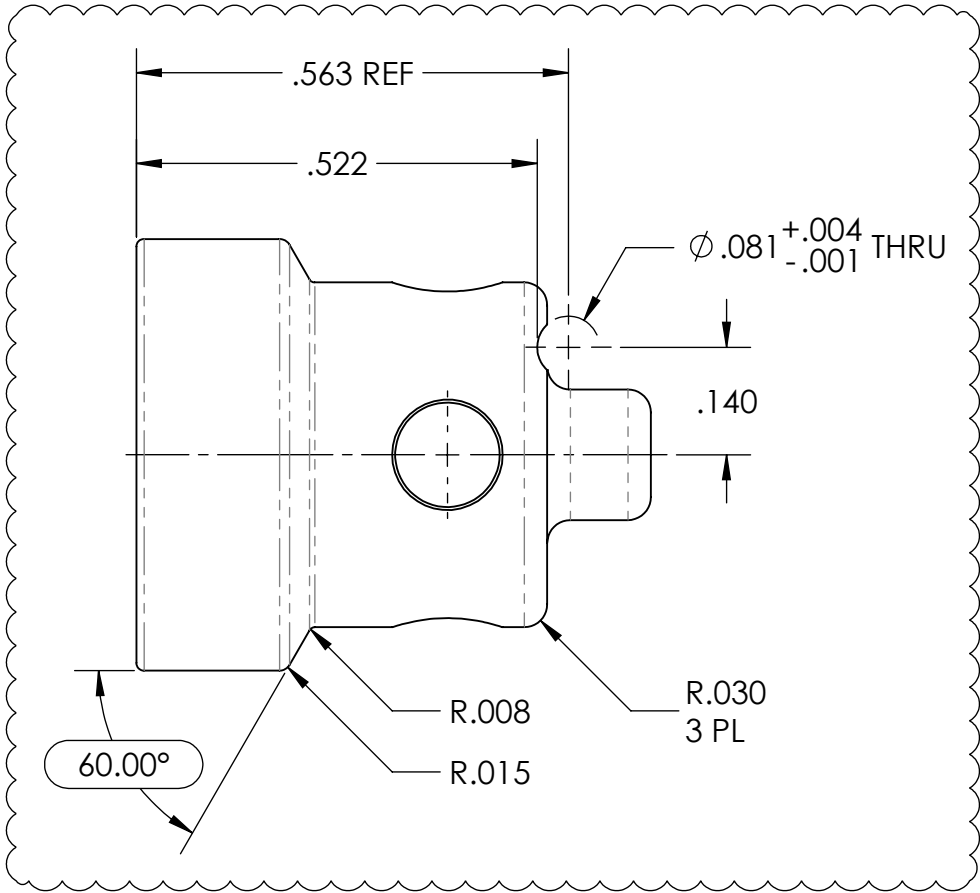
$\phi .145^{+.005}_{-.000}$   
4 PL



90.00°  
TYP

$\phi .136^{+.000}_{-.005}$   
THRU ALL  
2 PL

SECTION A-A



$\phi .081^{+.004}_{-.001}$  THRU

.140

R.008

R.030  
3 PL

R.015

60.00°

PA4

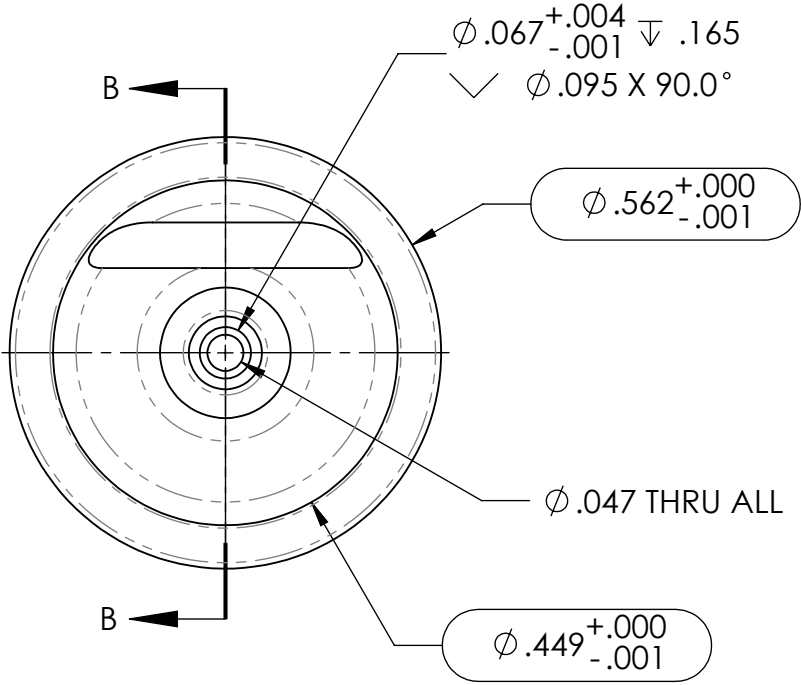
R.010

R.015

R.010  
2 PL

.013 X 45.00°

SECTION B-B

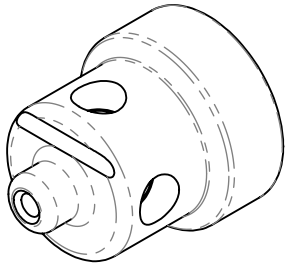


$\phi .067^{+.004}_{-.001}$   $\nabla .165$   
 $\checkmark \phi .095 \times 90.0^\circ$

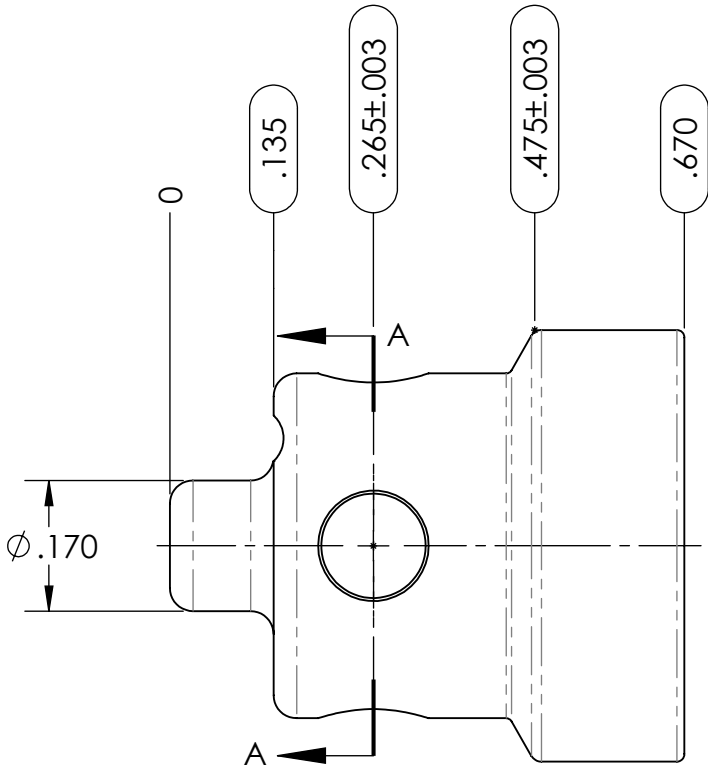
$\phi .562^{+.000}_{-.001}$

$\phi .047$  THRU ALL

$\phi .449^{+.000}_{-.001}$



650.7210



$.135$

$.265 \pm .003$

$.475 \pm .003$

$.670$

ORIGINAL DATE  
(MO-DA-YR) 04-24-2014  
DRAWN BY N.CAP  
CHECKER P. BRAVO  
DRAWING APPROVAL  
P. BRAVO  
04-24-2014  
CONTRACT No.

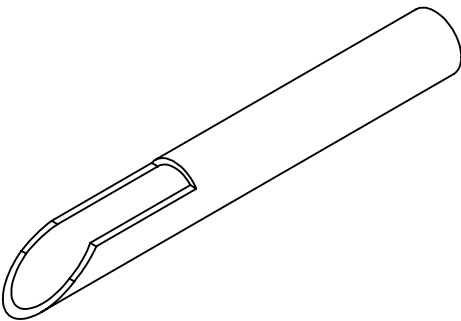
UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
TOLERANCES ARE:  
2 PLACE DECIMALS  $\pm .010$   
3 PLACE DECIMALS  $\pm .005$   
ANGLES  $\pm .5^\circ$

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(760)-724-5300

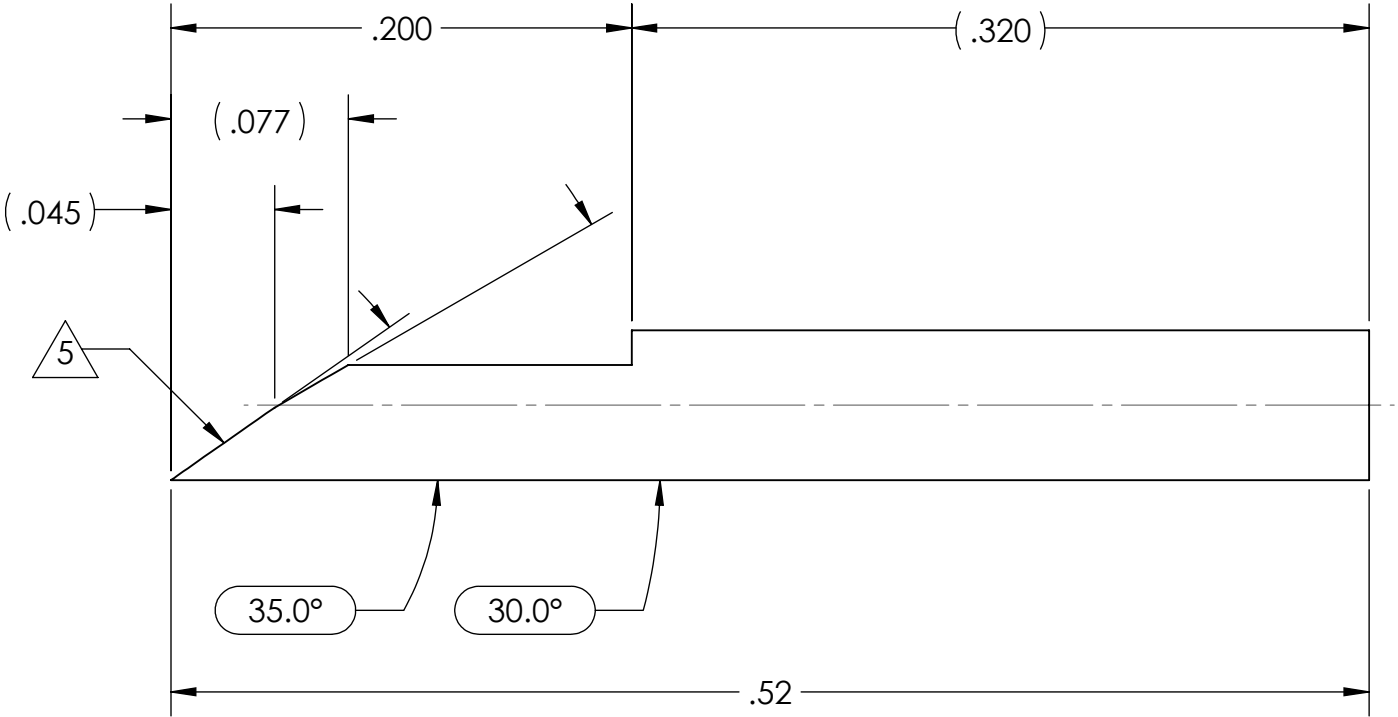
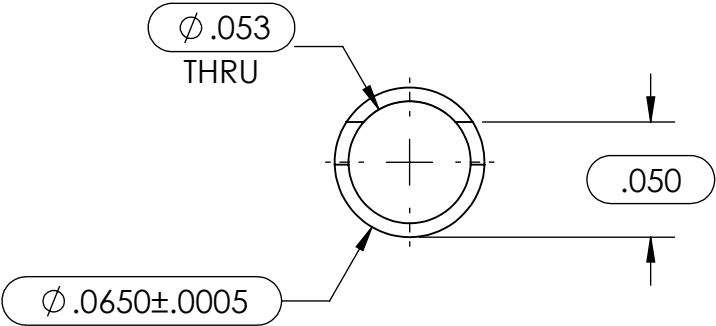
BAYONET ASSEMBLY

SIZE B	CAGE CODE 07MZ6	DWG. NO. 650.7200	REV. PA4
SCALE NONE			SHEET 2 OF 3

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650.7211



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DRAWING APPROVAL  
P. BRAVO  
04-24-2014  
CONTRACT No.

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
TOLERANCES ARE:  
2 PLACE DECIMALS  $\pm .010$   
3 PLACE DECIMALS  $\pm .005$   
ANGLES  $\pm .5^\circ$

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BAYONET ASSEMBLY

SIZE B	CAGE CODE 07MZ6	DWG. NO. 650.7200	REV. PA4
SCALE NONE			SHEET 3 OF 3